

Abstract

A coil forming insertion device 5 has plural coil winding frames 3, a winding jig 2 for forming a joining pole coil 9, plural coil receiving portions 62, and an inserter jig 6 for inserting and arranging the joining pole coil 9 in a slot 810 of a stator core 81. The coil forming insertion device 5 is constructed such that each coil receiving portion 62 is opposed to each coil winding frame 3, and the joining pole coil 9 constructed by joining each monopole coil 90 wound around each coil winding frame 3 is moved and mounted from the winding jig 2 to the inserter jig 6.